

# Profile technology

for all roofs of the world.

Price list 12/2023



*Schlebach*  
For all roofs of the world.

Dear customers,  
Dear Schlebach family,

With this edition of our price list "12/2023" you have the latest information about our current products in hands. We have incorporated all innovations and improvements into this edition with the greatest care.

Some – previously chargeable – products and product parts were added to the systems in "value packages" and are now included. In this way, we want to offer craftsmen as well as industrial customers machines and systems that are tailored precisely to the respective application.

Following the price list, you will find our newly designed offers and conditions on the important topic of "Maintenance & Repair" on page 15. The sale of maintenance contracts is, on the one hand, a customer loyalty tool and, on the other hand, it helps the customer to keep his machine in an operational condition at all times.

At the moment, contacting our technicians at the headquarters in Friedewald remains free of charge. We look forward to continuing to support you at any time.

We hope you enjoy reading this issue!  
Good luck with all your work!

Your team from Schlebach Maschinen GmbH in Friedewald.  
Best regards,

Christoph Gerigk  
Geschäftsführer



Machine type		(€) EURO
<b>Universal Seaming Machine</b> for double standing seam and angle standing seam for profile height 25/32 mm and 38 mm with stainless steel rollers for Alu/Uginox without changing rollers	SPIDER	5.990,00
<b>Set of cutting rolls for Spider</b> for cutting of seaming strips	SCHNEIDR-SP	480,00
<b>Universal Seaming Machine</b> for double standing seam and angle standing seam for profile height 25 mm and 38 mm	PICCOLO	5.810,00
<b>Attention!</b> Only limited availability – please request information in advance!		
for profile height 32 and 25/38 mm	PIC25/32	6.110,00
for profile height 50/38 mm	PIC38/50	6.110,00
<b>Universal Seaming Machine with stainless steel roller set</b> for double standing seam and angle standing seam for profile height 25 mm and 38 mm	PICCINOX	5.880,00
<b>Set of rolls UGINOX for Piccolo</b> special set of rollers for working with stainless steel	FALZUGIN	480,00
<b>Set of rolls ALUMINIUM for Piccolo</b> special set of rollers for working with aluminum	FALZPICA	420,00
<b>Set of cutting rollers for Piccolo</b> for cutting off seaming strips	SCHNEIDROLLEN	400,00
<b>Bending Machine</b> for bending of edged panels	BIEGEBOY	3.120,00
<b>Workshop Stand</b> For fixing of the Bending Machine (Biegeboy)	STÄNDER	450,00

All prices are ex works, without VAT and without training.

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Machine type		(€) EURO
<b>Winterset</b> hot-air fan with a special reflector and for mounting on the Seaming Machine - applicable for PICCOLO and SPIDER <b>(by placing an order, please let us know the machine type)</b>	WINTERSET	2.060,00
<b>Adaption for Winterset</b> for holding the hot air blower, incl. clamp base for hand folding work	HALTER	420,00
<b>Winterset</b> without hot-air fan, with special reflector and mounting on the Seaming Machine	WI-PICOH	1.050,00

Machine type		(€) EURO
<b>Profiling Machine</b> for producing a hollow bead, for water lock seam <b>400 Volt, 3-phases</b>	<b>HPM</b>	<b>23.700,00</b>
<b>Profiling Machine, single-sided</b> for profile height 25 mm <b>230 Volt, 1-phase with frequency inverter (Art.-No. 02010201-23001)</b> <b>400 Volt, 3-phases (Art.-No. 02010201-40001)</b>	<b>EPM25</b>	<b>10.800,00</b> <b>9.500,00</b>
<b>Profiling Machine</b> light, compact and disassembly-capable, for profile height 25 mm <b>230 Volt, 1-phase with frequency inverter (Art.-No. 02012001-11001)</b> <b>400 Volt, 3-phases (Art.-No. 02012001-40001)</b>	<b>MINI-LIGHT</b>	<b>13.800,00</b> <b>12.500,00</b>
<b>New:</b> - <b>Included subframe</b>		
<b>Profiling Machine</b> for profile height 25 mm <b>230 Volt, 1-phase with frequency inverter (Art.-No. 02010401-23006)</b> <b>400 Volt, 3-phases (Art.-No. 02010401-40005)</b>	<b>MINI-PROF</b>	<b>14.800,00</b> <b>13.500,00</b>
<b>New:</b> - <b>Including guidance aid for one-sided profiling (<u>available from 01/2024</u>)</b>		
<b>Profiling Machine</b> for profile height 25 mm <b>230 Volt, 1-phase with frequency inverter (Art.-No. 02010401-23009)</b> <b>400 Volt, 3-phases (Art.-No. 02010401-40009)</b> with the following equipment: - manual roller shear for crosswise cutting - longitudinal slitting device - electro-mechanical length measurement with "cm" markings - decoiler	<b>MINI-PLUS</b>	<b>23.700,00</b> <b>22.300,00</b>
<b>New:</b> - <b>Including guidance aid for one-sided profiling</b> - <b>Including width measuring device</b>		
<b>Profiling Machine</b> <b>230 Volt, 1-phase (Art.-No. 02010401-00029)</b> with "touch-positioning-control" and the following equipment: - Profiling Machine for profile height 25 mm - LS longitudinal slitting device - electronic length measurement in "mm" - roller shear for crosswise cutting, <b>motor operated</b>	<b>MINI-PLUS RSM</b>	<b>29.800,00</b>
<b>New:</b> - <b>Including guidance aid for one-sided profiling</b> - <b>Including width measuring device</b>		

All prices are ex works, without VAT and without training.

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<b>Machine type</b>		<b>(€) EURO</b>
<b>Profiling Machine</b> for profile height 25 mm <b>400 Volt, 3-phases (Art.-No. 02010501-40018)</b> with the following equipment: - electro-mechanical length measurement with "cm" markings - manual rotary shear for crosswise cutting  <b>New:</b> - Including guidance aid for one-sided profiling	<b>SPM 30/80 RS</b>	<b>28.800,00</b>
<b>Profiling Machine</b> <b>400 Volt, 3-phases (Art.-No. 02010501-40033)</b> with the following equipment: - Profiling Machine SPM 30/80, profile height 25 mm - electro-mechanical length measurement with "cm" markings - manual rotary shear for crosswise cutting - longitudinal slitting device  <b>New:</b> - Including guidance aid for one-sided profiling - Including width measuring device	<b>SPM 30/80 RS LS</b>	<b>31.000,00</b>
<b>Profiling Machine</b> <b>230 Volt, 1-phase (Art.-No. 02010501-00102)</b> with positioning control and the following equipment: - Profiling Machine SPM 30/80 for profile height 25 mm - electronic length measurement with "mm" markings - roller shear for crosswise cutting, <b>motor operated</b>  <b>New:</b> - Including guidance aid for one-sided profiling	<b>SPM 30/80 RSM</b>	<b>35.000,00</b>
<b>Profiling Machine</b> <b>230 Volt, 1-phase (Art.-No. 02010501-00101)</b> with positioning control and the following equipment: - Profiling Machine SPM 30/80 for profile height 25 mm - electronic length measurement with "mm" markings - roller shear for crosswise cutting, <b>motor operated</b> - longitudinal slitting device  <b>New:</b> - Including guidance aid for one-sided profiling - Including width measuring device	<b>SPM 30/80 RSM LS</b>	<b>37.100,00</b>
<b>Profiling Machine</b> <b>400 Volt, 3-phases (Art.-No. 02010501-00109)</b> with the following equipment: - Profiling Machine SPM 30/80 - electronic length measurement with "mm" markings - PLC control with Touch control panel and color display - crosswise cutting unit with hand circular saw turnable on both sides up to 60°	<b>SPM 30/80 LM QA-60</b>	<b>33.300,00</b>

All prices are ex works, without VAT and without training.

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<b>Machine type</b>		<b>(€) EURO</b>
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<b>Profiling Machine</b>	<b>SPM 30/80 LM QA 60 RS LS</b>	<b>40.300,00</b>
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**400 V, 50 Hz, 3-phase (Art.-No. 02010501-00103)**

- electronic length measurement in "mm"
- PLC control with touch control panel and color display
- crosswise cutting unit with hand circular saw, turnable on both sides up to 60°
- manual rotary shear for crosswise cutting
- longitudinal slitting device

**New:**

- Including guidance aid for one-sided profiling
- Including width measuring device

<b>Profiling Machine with PLC control</b>	<b>SPA</b>	<b>49.700,00</b>
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Profiling Machine SPM 30/80

**- 400 Volt, 50 Hz, 3-phase (Art.-No. 02010701-00001)**

- electronic length measurement in "mm"
- PLC control with touch control panel and color display
- hydraulically operated guillotine shear

<b>Profiling Machine with PLC control</b>	<b>SPA RS LS</b>	<b>55.500,00</b>
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Profiling Machine SPM 30/80

**- 400 Volt, 50 Hz, 3-phase (Art.-No. 02010701-00005)**

- electronic length measurement in "mm"
- PLC control with touch control panel and color display
- hydraulically operated guillotine shear
- manual rotary shear for crosswise cutting
- longitudinal slitting device

**New:**

- Including guidance aid for one-sided profiling
- Including width measuring device

<b>Profiling Machine with PLC control</b>	<b>SPA 30/100</b>	<b>60.800,00</b>
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Profiling Machine SPM 30/100

**- 400 Volt, 50 Hz, 3-phase (Art.-No. 02010701-00010)**

- max. infeed width 1080 mm
- electronic length measurement in "mm"
- PLC with touch control panel and color display
- hydraulically operated guillotine shear

Machine type		(€) EURO
<b>Profiling Machine with PLC control</b> Profiling Machine SPM 30/100 - <b>400 Volt, 50 Hz, 3-phase</b> - max. infeed width <b>1080 mm</b> - electronic length measurement in "mm" - PLC with touch control panel and color display - hydraulically operated guillotine shear - manual rotary shear for crosswise cutting - longitudinal slitting device	<b>SPA 30/100 RS LS</b>	<b>68.700,00</b>
<b>New:</b>		
- Including guidance aid for one-sided profiling		
- Including width measuring device		



Machine type		(€) EURO
<b>Profiling Machine</b> for seaming profile 25 mm with clip-relief <b>400 Volt, 3-Phases (Art.-No. 02010901-00003)</b> - electro-mechanical length measurement with "cm" markings - manual rotary shear for crosswise cutting	<b>PMC 30/80 RS</b>	<b>30.600,00</b>
<b>Profiling Machine</b> for seaming profile 25 mm with clip-relief <b>400 Volt, 3-Phases (Art.-No. 02010901-00006)</b> - electro-mechanical length measurement with "cm" markings - manual rotary shear for crosswise cutting - longitudinal slitting device	<b>PMC 30/80 RS LS</b>	<b>32.700,00</b>
<b>New:</b> - Including width measuring device		
<b>Profiling Machine</b> for seaming profile 25 mm with clip-relief <b>400 Volt, 3-Phases (Art.-No. 02010901-00018)</b> - crosswise cutting unit with hand circular saw turnable on both sides up to 60° - electronic length measurement with "mm" markings - PLC control with touch control panel and color display	<b>PMC 30/80 LM-QA-60</b>	<b>36.200,00</b>
<b>Profiling Machine</b> for seaming profile 25 mm with clip-relief <b>400 Volt, 3-Phases (Art.-No. 02010901-00019)</b> - electronic length measurement with "mm" markings - PLC with Touch control panel and coloured display - crosswise cutting unit with hand circular saw, turnable on both sides up to 60° - manual rotary shear for crosswise cutting - longitudinal slitting device	<b>PMC 30/80 LM-QA-60 RS LS</b>	<b>43.000,00</b>
<b>New:</b> - Including width measuring device		
<b>Profiling Machine</b> for seaming profile 25 mm with clip-relief <b>230 Volt, 1-Phase (Art.-No. 02010901-00017)</b> with positioning control and the following equipment: - electronic length measurement with "mm" markings - roller shear for crosswise cutting, <b>motor operated</b>	<b>PMC 30/80 RSM</b>	<b>37.100,00</b>
<b>Profiling Machine</b> for seaming profile 25 mm with clip-relief <b>230 Volt, 50 Hz, 1-phase (Art.-No.: 0201090101-00011)</b> with positioning control and the following equipment: - electronic length measurement with "mm" markings - roller shear for crosswise cutting, <b>motor operated</b> - LS longitudinal slitting device	<b>PMC 30/80 RSM LS</b>	<b>39.100,00</b>
<b>New:</b> - Including width measuring device		

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## Machine type

(€) EURO

### Profiling Machine with PLC control

PAC

54.700,00

for seaming profile 25 mm with clip-relief

**400 Volt, 50 Hz, 3-phase (Art.-No. 02011101-00001)**

- Profiling Machine PMC 30/80
- electronic length measurement
- PLC with Touch control panel and color display
- hydraulically operated guillotine shear

### Profiling Machine with PLC

PAC RS LS

61.000,00

for seaming profile 25 mm with clip-relief

**400 Volt, 50 Hz, 3-phase (Art.-No. 02011101-00003)**

- Profiling Machine PMC 30/80
- electronic length measurement
- PLC with Touch control panel and color display
- hydraulically operated guillotine shear
- manual rotary shear for crosswise cutting
- longitudinal slitting device

### New:

- Including width measuring device

**Other Voltages on request!**

## Machine type (€) EURO

**Profiling Machine** TWIN 54.700,00

- 230 Volt, 1-Phase
- slewable cassettes, rollers on both side
- electronic length measurement in "mm"
- PLC control with touch control panel and color display
- roller shear for crosswise cutting, **motor operated**

**Profiling Machine** TWIN HYT 72.800,00

- slewable cassettes, rollers on both side
- electronic length measurement in "mm"
- PLC control with touch control panel and color display
- roller shear for crosswise cutting, **motor operated**
- **with hydraulically driven guillotine shear**  
(only available as 400 Volt version, 50 Hz., 3-Phases !)

### Optionally in the following variants:

2 x standing seam 25mm for 2 x female / 2 x male TWIN Falz 25

2 x standing seam 25mm with ClipRelief for 2 x female / 2 x male TWIN Clip 25

1 x standing seam 25mm / 1 x Standing Seam 25mm with ClipRelief TWIN FA/CR 25  
for standing seam 25mm and  
for standing seam 25mm with ClipRelief

1 x Seam 25mm / 1 x Seam 32mm TWIN Falz 25/32  
for standing seam 25mm and  
for standing seam 32mm

### Additional equipment

- rotary shear for longitudinal slitting LS 2.800,00  
- ribbing attachment for 2 ribs, 25mm width each SICKTWIN 2.950,00

Other accessories see "accessories profiling machines" or on request!

## Additional equipments for Profiling Machines (€) EURO

**Decoiler**, mobile, for max. coil weight of 300 kg,  
usable for all profiling machines **AC** **950,00**

**Decoiler**, mobile, for max. coil weight of 1 ton,  
usable for SPM, SPA, QUADRO and slitting-lines **AH 1250 A1** **3.950,00**

Attention:

Only limited availabilites of the "Decoiler AH1250A1" in factory - please request information first!

**Decoiler**, mobile, for max. coil weight of 1 ton,  
for strips with a width of up to 800 mm, floating support **Trans-ASPO2** **5.100,00**

**Decoiler**, for max. coil weight of 5 tons,  
usable for slitting-lines and SPA **AH 1250 K5** **4.950,00**

**QA 60° crosswise cutting unit** **QA 60** **9.800,00**  
turnable 60° in both directions  
with hand circular saw and adaptor set  
for attachment to profiling machines Type SPM / SPA / TWIN  
**(machine specification required when ordering)**

**Tape guide roller** incl. fixing support for profiling machines  
SPM, SPM RS, SPM LM QA and SPA **Umlenkrolle** **845,00**  
for gentle material intake  
**(machine specification required when ordering)**

**Concave curving rolls** **STAUCHEN** **940,00**  
for SPM 30/80 standard, RS and QA

**Concave curving rolls** **STAUSPA** **2.800,00**  
for SPM 30/80 LM-QA-60 / SPA

**Ribbing device** **SICKEN** **2.300,00**  
mounting support with 2 pairs of ribbing rolls

**Ribbing device** **SICKENMP** **2.400,00**  
for MINIPROF/MINIPROF-PLUS/MINIPROF-PLUS RSM  
mounting support with 2 pairs of ribbing rolls  
**Installation only possible in our factory (included) !**

## Additional equipment for Profiling Machines

(€) EURO

<b>Saw blade</b> for non-ferrous metals, 128 teeth, usable for zinc and aluminum	<b>SBS</b>	<b>185,00</b>
<b>Saw blade</b> for non-ferrous metals, 128 teeth, for copper	<b>SBC</b>	<b>220,00</b>
<b>Saw blade</b> for non-ferrous metals, 48 teeth, coated with hardened metal	<b>SBH</b>	<b>250,00</b>
<b>Guideboy</b> guide support for one-sided profiling, usable for all Schleich profiling machines	<b>GUIDEBOY</b>	<b>800,00</b>
<b>Guidance support one-sided profiling</b> For double standing seam profile 25 mm  - for profiling machine Mini-Prof	<b>FÜHRUNG</b>	<b>290,00</b>
<b>Guidance support one-sided profiling</b> For double standing seam profile 25 mm  - for profiling machine Mini-Plus - for profiling machine SPM/PMC RS	<b>FÜHRUNG</b>	<b>300,00</b>
<b>Guidance support one-sided profiling</b> For double standing seam profile 25 mm  - for profiling machine TWIN - for profiling machine QUADRO	<b>FÜHRUNG</b>	<b>320,00</b>
<b>Cable remote control</b> For the SPM LM QA and SPA (please request compatibility separately before)		<b>1.325,00</b>

Machine type		(€) EURO
<b>Curve Bending Machine</b> for profiling height 25 mm and 38 mm 230 Volt, 1-Phase	RBM25/38	26.200,00
<b>Curve Bending Machine</b> for profiling height 50 mm and 38 mm 230 Volt, 1-Phase	RBM50/38	69.200,00
<b>Notching station</b> electro-hydraulic, for round-shaped notching and driving a round eaves finish of 25 mm standing seam profiles 400 Volt, 3-Phase	KLS	30.400,00
<b>Notching station</b> electro-hydraulic, for 90° shaped notching and driving a straight eaves finish of 25mm standing seam profiles 230 Volt, 1-Phase	KLS90	26.600,00
<b>Electro-Hydraulic Notching Station</b> for notching, preforming and folding of 25mm standing seam profiles. <b>Plastic drivers allow crack-free driving of Aluminum</b> - 400 Volt, 3-Phase - max. profile width: <b>800 mm</b> - one side segmented clamping device in the upper cheek for multiple folds - maximum edge length 40 mm	EHA3-ALU	52.300,00
<b>Electro-Hydraulic Notching Station</b> for round-shaped notching, preforming and folding of 25mm standing seam profile <b>Plastic drivers allow crack-free driving of Aluminum</b> - 400Volt, 50Hz, 3-Phase - max. profile width: 1000 mm - one side segmented clamping device in the upper cheek for multiple folds - maximum edge length: 40 mm	EHA3-100-ALU	65.500,00

**Other edge length variants can be offered.**

**Please contact us.**



Machine type		(€) EURO
<b>Slitting Line 1250 mm width with touch control panel</b> - slitting line cut-to-length and cut-to width - electric cut-to-length rotary shear - 400 Volt, 50 Hz, 3-Phases	SLRST400	36.000,00
<b>Slitting Line 1250 mm width with touch control panel</b> - slitting line cut-to-length and cut-to width - with motorized guillotine shear 1.250 mm - 400 Volt, 3-Phases	SLTST400	53.800,00
<b>Slitting Line 1250mm width MULTICUT</b> for slitting and cross-cutting - infeed width 200-1250mm - motor driven <b>cut-to-length guillotine shear MT 125</b> - infeed rollers fully coated - automatic raising device for upper slitting shaft for waste optimization - 400 Volt, 3-Phases	MULTICUT	63.100,00
<b>Slitting Line 1250mm width with touch panel MASTERCUT</b> for slitting and cross-cutting - infeed width 200 -1250mm - motor driven <b>cut-to-length guillotine shear MT 125</b> - integrated automatic 6-roller-straightening device with center support - 2 pairs of fully rubberized feeding rolls with separate drive - automatic raising device for upper slitting shaft for waste optimization - top and bottom slitting shaft with center support - 400 Volt, 3- Phases	MASTERCUT	121.000,00
<b>Splitting knife with holder</b> for SL MSS, SL MST	50690303	1.250,00
<b>3-Straightening roller unit add-on to slitting lines 1250 mm</b> of type SL MSS and SL MST - for bandwidth 1250 mm - Max. material thickness for St. 400N / mm <sup>2</sup> : 0,70mm - 3 straightening rollers in arrangement 1 / 2 with swiveling device for straightening of above and below the direction of the coil strike.	RIA-3	6.550,00

**Further variants and accessories on request!**

All prices are ex works, without VAT and without training.

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## service / maintenance / repair

Service, maintenance and repair are handled with great care in our company.

We have now expanded our service concept, which has proven itself over decades. With great confidence in our products and our on-site technicians, we want to provide you with a higher added value from now on.

With a **“Schlebach-service-contract”**, which you can book when purchasing a new system, you can enjoy further significant advantages, such as:

- Annual extension of the factory warranty to a maximum of 5 years (during the terms of the contract - valid for all non-electronic parts)
- Massive reduction in additional maintenance costs through the use of a decentralized network of qualified service partners, which is constantly being expanded
- Comprehensive support via telephone and email when operating the machine

### Sounds valuable? It is!

With 150.00€/year\* we express the trust in our machines and with this factory service package we offer you a sustainable solution that ensures the performance of your investment.

Are you interested? Contact us!